

Garant

Indexable insert for turning VC.T 160404, for medium machining, Grade: HB730-1

**Order data**

Order number	261458 HB730-1
GTIN	4062406239480
Item class	21G

Technical description

Cutting speed v_c main application	25 - 175 m/min
Grade	HB730-1
Tool material	Carbide
Number of changes/inserts	2
Feed f	0.15 - 0.25 mm/rev.
Coating	Nano-PVD
Cutting depth a_p	0.4 - 4 mm
Cutting conditions	slightly interrupted
Corner radius	0.4 mm
ISO code indexable insert	VCMT 160404

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Main application	UNI
Chip breaker	XUM
Tolerance	M
Type of product	Indexable insert for turning